

Atty's 23126

Pat. App. Not known - US phase of PCT/EP2003/005903

## CLAIM AMENDMENTS

1. (original) A method for the production of propylene from a liquid charge stream containing C<sub>4</sub> to C<sub>8</sub> olefins that evaporates at 25 to 200 °C and is superheated to 350 to 400 °C, wherein the formed vapor containing the olefins is mixed with hot water vapor, the olefins vapor mixture is converted at inlet temperatures of 450 to 550 °C and pressures of 0.5 to 3.0 bar (abs) on a shape-selective, pentasil-type zeolite fixed-bed catalyst (9), the reaction mixture formed thereby is cooled to 100 to 200 °C, and through a subsequent further cooling to temperatures of 40 to <100 °C a partial condensation is carried out with formation of a gaseous phase containing essentially ethylene, propylene, C<sub>4</sub> to C<sub>8</sub> olefins and additional hydrocarbons and a liquid phase that is essentially comprised of water and is returned to the charge stream, characterized in that the gaseous phase containing ethylene, propylene, C<sub>4</sub> to C<sub>8</sub> olefins and additional hydrocarbons that is formed during a partial condensation carried out by means of a quenching step (13) is compressed to a pressure of 20 to 30 bar (abs), the gaseous and liquid phase that exit from the compression step (15) are separated into a gaseous phase containing essentially propylene, ethylene, and other light hydrocarbons and a liquid phase containing C<sub>4</sub>+ olefins, and the liquid phase is separated into a fraction containing C<sub>4</sub> to C<sub>6</sub> olefins and a fraction containing C<sub>7</sub>+ olefins.

1           2. (original) The method according to claim 1, charac-  
2     terized in that the water stream accumulated as condensate in the  
3     quenching step (13) is re-evaporated, then heated to a temperature  
4     of 600 to 800°C, and returned to the charge stream containing  
5     vaporous hydrocarbons.

1           3. (currently amended) The method according to ~~any of~~  
2     ~~the claims 1 and 2~~ claim 1, characterized in that the majority of  
3     the generated C<sub>4</sub> to C<sub>6</sub> olefins is returned to the charge stream  
4     containing vaporous hydrocarbons.

1           4. (currently amended) The method according to ~~any of~~  
2     ~~the claims 1 to 3~~ claim 1, characterized in that the water that  
3     accumulates in the compression step (15) is evaporated, then heated  
4     to a temperature of 600 to 800°C, and returned to the charge stream  
5     containing vaporous hydrocarbons.